Crimping Molex Connector Pins

We recommend using the Waldcom W-HT-1921 crimper, which can be obtained for about $16.
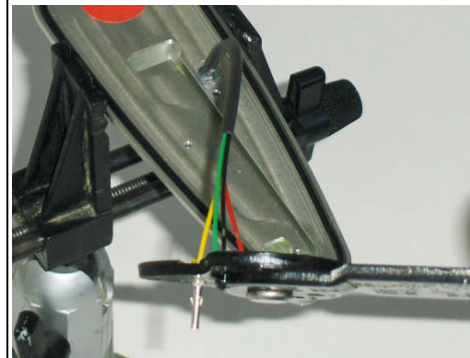To order, visit: http://www.action-electronics.com/molex.htm?zoom_highlight=w-ht-1921

Step 1:

Insert the stripped lead into the pin base, and placing both into the crimp slot labeled, 'B'.

Make sure that you crimp over the wire lead, not the insulation, which could cause an intermittent contact.

Steps 2 & 3:

Insert the base of the pin into the crimp slot labeled, 'A'. Ensure you crimp over the insulation.

Re-crimp by inserting the previous crimp into the crimp slot labeled, 'B'.